

**NO: 24-02-99**

**SUBJECT: A/C Compressor Service**

**DATE: Jan. 29, 1999**

**DISCUSSION:**

When service requiring the removal of the A/C compressor is performed, care must be used when installing the lower compressor mounting bolt ([See Figure 1](#)). The torque specification on this bolt is 54 Nm (40 ft. Lbs.). Excessive tightening of the bolt can damage the engine block. **Do not use impact tools in this area.**

A new bolt has been released which has a break away feature incorporated to protect the engine block. This bolt, p/n 53013390AA, should be installed any time the A/C compressor is serviced.

**POLICY: Information Only**

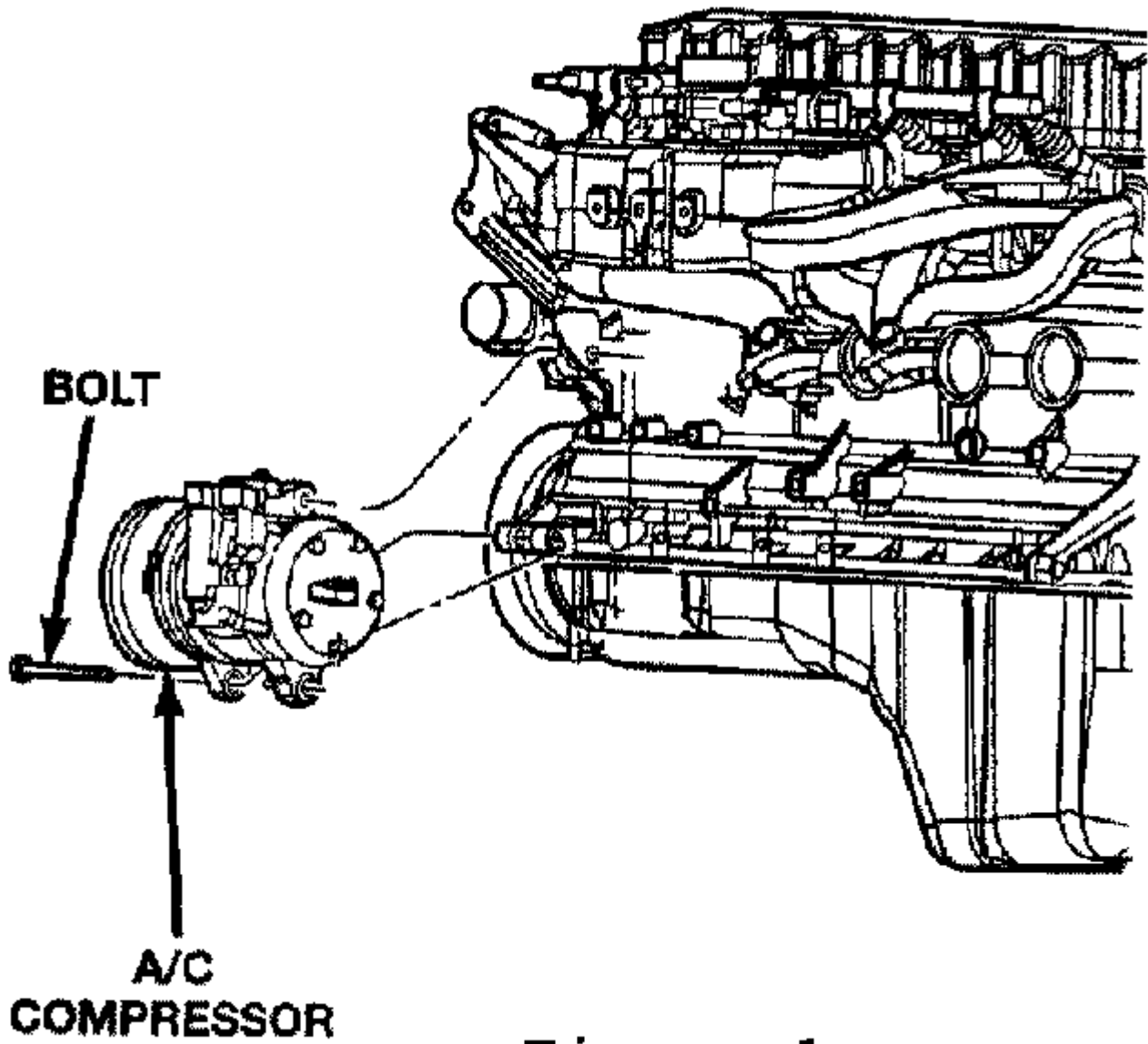


Figure 1